

Receiving Report

Date: 12/11/01

Batch No: M/2 3582

Supplier: TW METAL

Dart P/O: 18228

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: DAS Yes ☒ No ☐
 Shipment Complete: 14 Yes ☒ No ☐ N/A ☐
 QC6 Inspection: 2-93 12/11/02 N/A ☐
 Work Order: N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 12/11/01
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Page 1 of 1

Thursday, November 01, 2012 2:00:04 PM

All amounts are calculated in domestic currency.

All Vendors	PO ID PO18228	Receipt Dates from 11/1/2012 to 11/1/2012	All Line Item Types
-------------	---------------	---	---------------------

All Item ID/GL/WOs	All Rec. Employees	All Currencies
Grouped by Vendor ID		

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ Reject Qty	Book Amt
VendorID\Vendor Name VU-TW/M001 TW Metals											
PO18228	4		M6061T6TS1.000W. f	f	10/31/2012 11/1/2012		210.8330	\$2.00	0.0000	0	\$421.67
			120								
USD	No		6061T6 SQ TUBE	f	200.0000	DESJ02		\$421.67	0.0000	0	
			1.00 x 1.00 X .120w								
			123552								
Total Received Quantity:											210.8330
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$421.67
Total Balance Due Quantity:											0.0000



TW METALS
O'Neal High-Performance
Metals Group



PACKING SLIP

ORDER NO.: 70491195

FROM: ATLA

PAGE 1

CUST NUMBER: 1203820
SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
CANADA

NET WGT:

108.562 REQ.DATE: 10/31/12 CONFIRMED

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
ONTARIO CANADA

CN K6A 1K7

CN K6A 1K7

SALESPERSON: DONNA SMALLEY
TERMS: NET 30 DAYS
F.O.B.: SHIPPING POINT
CUST ORD NO.: PO18228

SHIP BY: 10/25/12
VIA: COMMON CARRIER
FREIGHT: PREPAID
RELEASE NO.:
RECEIVING PHONE:

LINE ITEM DESCRIPTION

WIDTH

LENGTH

0001 45963 E6061-T6 SQ-SC TUBE 1 SQ X .125 WA
QTY: 200.000 FT

WT: 108.562 PC: 10 SHP: 21'-1" FT
210.833 FT

** 1 TEST REPORTS REQUIRED **
** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00
PO:49275355 HT:21096762 PC: 7 SLB/CL:1100450347
MLT:UNITED STATES MFG:UNITED STATES
PO:49281371 HT:HP061931 PC: 3 SLB/CL:HP061931
MLT:UNITED STATES MFG:UNITED STATES

AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH	HGHT
B-1	REDDICRATE	1.000	125.000		22.0000	

1.000 125.000

BY: ADW
RT 000-

UNLOAD TYPE: NONE SPECIFIED

214/11/01

DATE SHIPPED _____

DATE FILLED _____

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH ON THE
REVERSE SIDE FOR YOUR CAREFUL REVIEW.



METALS
O'Neal High-Performance
Metals Group



PACKING SLIP

ORDER NO.: 70491195

FROM: ATLA

PAGE 2

CUST NUMBER: 1203820 NET WGT:

108.562 REQ.DATE: 10/31/12 CONFIRMED

SOLD TO:

SHIP TO:

DART AEROSPACE LTD

DART AEROSPACE LTD

1270 ABERDEEN ST

1270 ABERDEEN ST

HAWKESBURY ON

HAWKESBURY ON

CANADA

CN K6A 1K7

ONTARIO CANADA

CN K6A 1K7

SALESPERSON:

DONNA SMALLEY

SHIP BY:

10/25/12

TERMS:

NET 30 DAYS

175 TUBEWAY

F.O.B.:

SHIPPING POINT

FOREST PARK

GA 30297

CUST ORD NO.:

PO18228

VIA:

COMMON CARRIER

FREIGHT:

PREPAID

RELEASE NO.:

RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Authorized Test Report Clerk

Date: 10/25/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH ON THE
REVERSE SIDE FOR YOUR CAREFUL REVIEW.



PACKING SLIP

ORDER NO.: 70491195 FROM: ATLA PAGE 1

CUST NUMBER: 1203820 NET WGT: 108.562 REQ.DATE: 10/31/12 CONFIRMED
SOLD TO: SHIP TO:
DART AEROSPACE LTD DART AEROSPACE LTD
1270 ABERDEEN ST 1270 ABERDEEN ST
HAWKESBURY ON HAWKESBURY ON
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7

SALESPERSON: DONNA SMALLEY SHIP BY: 10/25/12
TERMS: NET 30 DAYS VIA: COMMON CARRIER
F.O.B.: SHIPPING POINT FREIGHT: PREPAID
CUST ORD NO.: PO18228 RELEASE NO.:
RECEIVING PHONE:

LINE	ITEM DESCRIPTION	WIDTH	LENGTH
0001	45963 E6061-T6 SQ-SC TUBE 1 SQ X .125 WA		21'-1" FT
	QTY: 200.000 FT WT: 108.562 PC: 10 SHP: 210.833 FT		

** 1 TEST REPORTS REQUIRED **
** 1 CERTS REQUIRED **

ECCN: EAR99 Export License: NLR Expiration Date: 0/00/00
PO:49275355 HT:21096762 PC: 7 SLB/CL:1100450347
MLT:UNITED STATES MFG:UNITED STATES
PO:49281371 HT:HP061931 PC: 3 SLB/CL:HP061931
MLT:UNITED STATES MFG:UNITED STATES

PACK INFO					
AREA	TYPE OF PKG	PKGS	GRS WEIGHT	WIDTH	LENGTH HGHT
B-1	REDDICRATE	1.000	125.000		22.0000
		1.000	125.000		

BY: ADW
RT 000-

UNLOAD TYPE: NONE SPECIFIED

DATE SHIPPED _____

DATE FILLED _____

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE
OF THESE PRODUCTS ARE SET FORTH ON THE
REVERSE SIDE FOR YOUR CAREFUL REVIEW.



PACKING SLIP

ORDER NO.: 70491195 FROM: ATLA PAGE 2

CUST NUMBER: 1203820 NET WGT: 108.562 REQ.DATE: 10/31/12 CONFIRMED
SOLD TO: SHIP TO:
DART AEROSPACE LTD DART AEROSPACE LTD
1270 ABERDEEN ST 1270 ABERDEEN ST
HAWKESBURY ON HAWKESBURY ON
CANADA CN K6A 1K7 ONTARIO CANADA CN K6A 1K7
SALESPERSON: DONNA SMALLEY SHIP BY: 10/25/12
TERMS: NET 30 DAYS 175 TUBEWAY
F.O.B.: SHIPPING POINT FOREST PARK GA 30297
CUST ORD NO.: PO18228
VIA: COMMON CARRIER
FREIGHT: PREPAID
RELEASE NO.:
RECEIVING PHONE:

"TW Metals MSDS data is available on our web site at www.twmetals.com. MSDS data can be found under the Technical Resources Tab, Product Statistics & Data and the TW Metals MSDS's heading. If you do not have web site access you may telephone 610-458-1300 and we will mail or fax a copy of our current MSDS data to your location."

"CERTIFICATE OF CONFORMANCE"

"TW Metals certifies that the material supplied on this purchase order and contained in the heat/lot number referenced above has been manufactured, inspected, and tested in accordance with the material specification. These records are on file at TW Metals. Packaging material for shipments to Europe and China consists of manufactured wood products and complies with the European emergency measures for coniferous non-manufactured wood packing material"

Electronically Generated Certificate-Valid without signature Date: 10/26/12

These commodities have been exported from the United States in accordance with the U.S. export control laws, export administrations regulations. Diversion contrary to U.S. law prohibited.

THANK YOU FOR THIS ORDER

TERMS AND CONDITIONS APPLICABLE TO THE SALE OF THESE PRODUCTS ARE SET FORTH ON THE REVERSE SIDE FOR YOUR CAREFUL REVIEW.

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

TW METALS INC
THE ARBORETUM SUITE 204
760 CONSTITUTION DR

EXTON, PA - 19341

Ship To Customer

TW METALS INC
175 TUBEWAY

FOREST PARK, GA - 30298

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1100450347	1	M49275355-001	SAPA576503	1 of 3
			Cert Creation Date	Cert Print Date
			29-MAY-12	29-MAY-12

Quantity Shipped	Date Shipped	Item Description	Specification
778	29-MAY-12	Extruded Hollow Square Tube 1.000 SQ x 0.125 WALL x RAD	ASTMB221 REV 08 ASMESB221 REV 09 AMS-QQ-A-2008 REV
B/L	Item No.	253.000 IN LN FIN M-MILL	
331226	G03367059	W/F .515 F 14 CS 1.41	
Delivery Id	Item No. Rev	6061776	
4322489		Marking CONTINUOUS;	
Customer Part No.			
45963			

Applicable Specifications, Revisions and Exceptions

TAG: BLANKET PO# TW4907457

Profiles supplied are "domestic end products" as defined in FAR 52.225-1 entitled "Buy American Act - Supplies" and DFARS 252.225-7001 entitled "Buy American Act and Balance of Payments Program", and are "U.S.-made end products" as defined in FAR 52.225-3 entitled "Trade Agreements." This profile is manufactured at one of Sapa's US facilities. Aluminum billet, which is the principal component used in the manufacturing process, is purchased from sources in the US and/or in qualifying countries as described in DFARS 225.872.1. DFARS clause 252.225-7014 entitled "Preference for Domestic Specialty Metals," does not relate to aluminum extrusions that would be produced by Sapa since 6061 or 6063 alloys do not fall within the definition of Specialty Metals.

Certificate in accordance with EN10204 3.1

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

William T. Martin, III
William Martin III
Tech/Quality Manager

29-MAY-12

TEST REPORTS
ACCEPTED BY

JUN 04 2012

TW METALS

sapa:Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187**Certified Inspection Report**

Cert Number	Page
SAPA576503	2 of 3
Cert Creation Date	Cert Print Date
29-MAY-12	29-MAY-12

Sales Order Number	Line No.	Customer P/O
1100450347	1	M49275355-001

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG1697748	21096762	36	PCS	397	389
G12-PKG1697749	21096762	36	PCS	397	389

Composition Limits

Alloy	Si	Fe		Cu		Mn		Mg		Zn	
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	0.70	0.15	0.40	---	0.15	0.80	1.20	---	0.25
Alloy	Ti	Bi		Pb		Others Each		Others Total			
		Min	Max	Min	Max	Min	Max	Min	Max		
6061	---	0.15	0.05	---	0.05	---	0.05	---	0.15		

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
1205056	0.63	0.27	0.21	0.05	0.88	0.05	0.01	0.02	---	---	---	---

Mechanical Property - Test Limits

Test Temper	Lot Number	# of Tests	UTS - L		TYS - L		EL 4D-Long	
			MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6	21096762	1	40.5	40.5	35.5	35.5	12.5	12.5

Cert NotesProducts manufactured with a T6S11 temper also meet T6 temper requirements.
Yield strength has been determined by the 0.2% offset methodTEST REPORTS
ACCEPTED BY

JUN 04 2012

M. Marangoni
TW METALSDAS
12/11/02

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA

17929-0187

Certified Inspection Report

Sales Order Number		Line No.	Customer P/O	Cert Number	Page
1100450347		1	M49275355-001	SAPA576503	3 of 3
				Cert Creation Date	Cert Print Date
				29-MAY-12	29-MAY-12

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA

TEST REPORTS
ACCEPTED BY

JUN 04 2012

M. Lang
TW METALS

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: M49281371-1		CUSTOMER PART NUMBER: 45963		PRODUCT DESCRIPTION: 1.000 X .125 SC SQ TUBE	
KAISER ORDER NUMBER: 624848	LINE ITEM: 001	SHIP DATE: 09/04/2012	KAISER LOT NUMBER: HP061 931	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 1396.000 LB	QUANTITY: 129.000 PCS	B/L NUMBER: 604313	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 21.083 FT
SHIP TO: TW METALS INC 175 TUBEWAY FOREST PARK, GA 30298 USA			SOLD TO: TW METALS INC THE ARBORETUM 760 CONSTITUTION AVENUE EXTON, PA 19341 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
HP061 931	0001	0001	45.7	42.1	12.5	RE 97	N/A	N/A
HP061 931	0001	0002	45.5	41.8	12.9	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
A33024	.70	.31	.27	.09	.95	.09	.02	.02	.00	.00	.00	.00	.01

Applicable Requirements:

ASTM-B221-12-STENCILED AMS-QQ-A-200/8 TYPE 2 UNS#A96061

Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE, CA) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

TEST REPORTS
ACCEPTED BY

SEP 07 2012

J. Manange
TW METALS

Plant Serial: 00058016
Kaiser Order Number: 624848
Line Item: 001



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18228

Purchase Order Date 10/23/12

PO Print Date 10/24/12

Page Number 1 of 2

Order From :

VU-TWM001

TW METALS
PO BOX 933014
ALTANTA, GA 31193-3014
US

Contact Name

Vendor Phone 585 768 5600

Vendor Fax 585 768 5601

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T1.250W.125 016	ALUM. RD TUBING 1.250 x.125W	10/31/12 Yes	84.00 f	Yours ppd	\$5.2500	\$441.00
Special Inst:			MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 P42/12/12				
3	M6061T6T1.750W.065 016	6061T6 RDTUBE 1.750 X 0.65W	10/31/12 Yes	96.00 f	Yours ppd	\$4.9000	\$470.40
Special Inst:			MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
4	M6061T6TS1.000W.120	6061T6 SQ TUBE 1.00 x 1.00 X .120w	10/31/12 Yes	200.00 f	Yours ppd	\$2.0000	\$400.00

210.833 ~~212.833~~

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 10/24/12